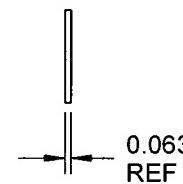
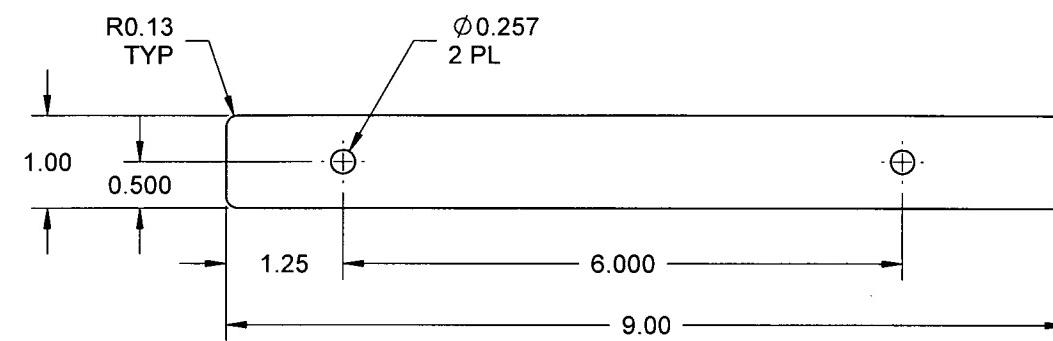


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D4177-1 RADALT GUARD DOUBLER

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NOTES:

- 1) MATERIAL: 6061-T61/T62 ALUMINUM SHEET, 0.063 THICK PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 REF. DART SPEC. M6061T6S.063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT "GREY SANTEX" (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.1
- 7) WEIGHT: 0.05 lbs

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RELEASED
2010-09-29
MP

A	NEW ISSUE	MB	10.09.03
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>b</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. A D4177 SHEET 1 OF 1
DRAWN	<i>b</i>		
CHECKED	<i>GP</i>		
MFG. APPR.	<i>DS</i>		
APPROVED	<i>MP</i>		
DE APPR.	<i>MP</i>		
DATE	10.09.03	TITLE RADALT GUARD DOUBLER SCALE NTS	
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